



MOWLEM

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Stannington Water Mains Diversion Reference: ASME Welding Services

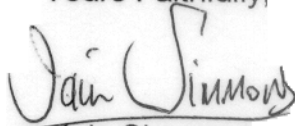
Dear Sir,

ASME Welding Services are currently employed on the above contract for us under an NEC form of Sub-contract. Their Sub-contract includes for all welding, (and testing), painting and wrapping to a 900mm diameter water main, around one kilometre in length.

The pipes are spigot and socket type with a fillet weld inside and out. The original specification called for a full structural weld on the inside and a sealing weld on the outside. Neville Keeling has convinced the Client (Northumbrian Water Ltd) to change the specification to allow the structural weld to be placed on the outside of the pipe. This is a better solution from a Health and Safety aspect (the welder is not inside the pipe as long) and it allows faster production rates.

Currently ASME have two welders and one fettler on site who seem able to match our production rates, of up to 64m a day. Weld quality is good with no time being lost due to test failures. I would recommend ASME to other prospective clients.

Yours Faithfully,


Iain Simmons

Site Agent